



Test Report

Test Report No.: **HL/MT/250610016**

ULR No.: TC1171225000004726F

Issued To: SILON GRANITO LLP

Issue Date: 12-07-2025

TEST REPORT OF TILE

Name of Agency : SILON GRANITO LLP
Address : SURVEY NO.14/15, SULTANPUR VILLAGE, AT SULTANPUR ROAD,
TA. WAKANER, MORBI, GUJARAT-363621, INDIA
Sample Name : Pressed Ceramic Tiles (Glazed Porcelain Tiles)
Make : SILON GRANITO LLP
Sample Code : Not Mentioned
Sample Received on : 10-06-2025 **Date of Start of Testing :** 10-06-2025
Analysis End On : 12-07-2025

SAMPLE DETAILS

Type : Dry Pressed Ceramic Tiles - water absorption ($E_b \leq 0.5\%$)
Group : Bla (Annexure-G)
Nominal Size (N) : 1200 x 600 x 6.5 mm (Rectified)
Work Size : 1200 x 600 mm
Sample Condition : Sample received in good condition
Sampling : Not Done by The Laboratory
Sampling Procedure : Not Applicable
Nature of Surface : Glazed(GL) GLOSSY
Quantity of sample : 40 Pieces
Batch No./Lot No. : 01
Date of Manufacturing : 19-05-2025
Design : MORDAN CREMA
Indication of First Quality : Provided (Premium)
Country of Origin : India
Any Other Information : Declared Thickness 6.5 mm
Total Weight of Box : Provided (32.5 kg Approx per box)
Specification : **EN 14411: 2016 Ceramic tiles- Definition, classification, characteristics, assessment and verification of constancy of performance and marking**
Reference Standards : EN ISO: 10545 (Part - 2, 3, 4, 5, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16) with Latest Edition , CEN/TS 15209, EN ISO: 1182: 2020, EN 12004-2 : 2017, EN 16165: 2021 Annex B & Annex C.
Environmental Conditions : Test performed at laboratory condition i.e. $27 \pm 2^\circ\text{C}$ and $\text{RH } 65 \pm 5\%$ (unless otherwise specified for specific test)



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A. Determination of Dimensions and Surface Quality

Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(a) Dimensions

(i) Measurements of Average Size Lengthwise (Measurement of Length)

a) Description of tiles :	Glazed Ceramic Tiles					
b) Number of Specimen:	10 Whole Tiles					
c) Nominal Size:	1200	x	600	x	6.5	mm
d) Work Size:	1200	x	600	x	6.5	mm
e) Thickness:	6.5	mm				
f) Instruments Used:	Vernier Caliper					

Average Size Lengthwise

Parameters	Number of Specimens									
	1	2	3	4	5	6	7	8	9	10
Individual Size (mm) side 1 Lengthwise	1199.74	1199.78	1199.72	1199.70	1199.74	1199.66	1199.82	1199.68	1199.70	1199.78
Individual Size (mm) side 2 Lengthwise	1199.68	1199.70	1199.76	1199.72	1199.78	1199.76	1199.80	1199.74	1199.64	1199.76
Average Size of each Specimen(mm) Both Sides Lengthwise	1199.71	1199.74	1199.74	1199.71	1199.76	1199.71	1199.81	1199.71	1199.67	1199.77
Average Size of 10 specimens (mm) Lengthwise	1199.733 mm									
Deviation of the average size of each specimen from the work size (mm) Lengthwise	-0.290	-0.260	-0.260	-0.290	-0.240	-0.290	-0.190	-0.290	-0.330	-0.230
Deviation of the average size for the average of 10 specimens (mm) lengthwise	-0.267 mm					Required Value: ± 2.0 mm				
Deviation of the average size of each specimen from the work size (%) Lengthwise	-0.024	-0.022	-0.022	-0.024	-0.020	-0.024	-0.016	-0.024	-0.027	-0.019
% Deviation of the average size from the average of 10 Specimens Lengthwise	-0.022 %					Required Value: ± 0.6 %				
Deviation of the average size of each specimen from the average of 10 specimen (mm) Lengthwise	-0.023	0.007	0.007	-0.023	0.027	-0.023	0.077	-0.023	-0.063	0.037
Deviation of the average size of each specimen from average of 10 specimens (%) Lengthwise	-0.002	0.001	0.001	-0.002	0.002	-0.002	0.006	-0.002	-0.005	0.003

Remark: Conforms

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A. Determination of Dimensions and Surface Quality

Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(ii) Measurements of Average Size Widthwise (Measurements of Width)

a) Description of tiles :	Glazed Ceramic Tiles					
b) Number of Specimen:	10 Whole Tiles					
c) Nominal Size:	1200	x	600	x	6.5	mm
d) Work Size:	1200	x	600	x	6.5	mm
e) Thickness:	6.5	mm				
f) Instruments Used:	Vernier Caliper					

Average Size Widthwise

Parameters	Number of Specimens									
	1	2	3	4	5	6	7	8	9	10
Individual Size (mm) side 1 Widthwise	599.90	599.78	599.86	599.92	599.86	599.90	599.94	599.86	599.74	599.82
Individual Size (mm) side 2 Widthwise	599.96	599.84	599.80	599.94	599.76	599.94	599.88	599.80	599.84	599.80
Average Size of each Specimen(mm) Both Sides Widthwise	599.93	599.81	599.83	599.93	599.81	599.92	599.91	599.83	599.79	599.81
Average Size of 10 specimens (mm) Widthwise	599.857 mm									
Deviation of the average size of each specimen from the work size (mm) Widthwise	-0.070	-0.190	-0.170	-0.070	-0.190	-0.080	-0.090	-0.170	-0.210	-0.190
Deviation of the average size for the average of 10 specimens (mm) Widthwise	-0.143 mm					Required Value: ± 2.0 mm				
Deviation of the average size of each specimen from the work size (%) Widthwise	-0.012	-0.032	-0.028	-0.012	-0.032	-0.013	-0.015	-0.028	-0.035	-0.032
% Deviation of the average size from the average of 10 Specimens Widthwise	-0.024 %					Required Value: ± 0.6 %				
Deviation of the average size of each specimen from the average of 10 specimen (mm) Widthwise	0.073	-0.047	-0.027	0.073	-0.047	0.063	0.053	-0.027	-0.067	-0.047
Deviation of the average size of each specimen from average of 10 specimens (%) Widthwise	0.012	-0.008	-0.005	0.012	-0.008	0.011	0.009	-0.005	-0.011	-0.008

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A. Determination of Dimensions and Surface Quality

Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(iii) Measurements of Thickness

a) Description of tiles :	Glazed Ceramic Tiles					
b) Number of Specimen:	10 Whole Tiles					
c) Nominal Size:	1200	x	600	x	6.5	mm
d) Work Size:	1200	x	600	x	6.5	mm
e) Thickness:	6.5	mm				
f) Instruments Used:	Micrometer					

Thickness

Parameters	Number of Specimens									
	1	2	3	4	5	6	7	8	9	10
Thickness (mm) Position 1	6.66	6.62	6.65	6.47	6.49	6.63	6.56	6.73	6.72	6.53
Thickness (mm) Position 2	6.76	6.79	6.45	6.70	6.44	6.61	6.51	6.59	6.41	6.74
Thickness (mm) Position 3	6.52	6.78	6.64	6.80	6.68	6.43	6.48	6.67	6.57	6.71
Thickness (mm) Position 4	6.46	6.58	6.55	6.60	6.54	6.77	6.69	6.42	6.75	6.50
Average Thickness (mm)	6.600	6.693	6.573	6.643	6.538	6.610	6.560	6.603	6.613	6.620

Average Thickness of 10 specimens (mm) all positions

6.605 mm

Deviation of the average thickness of each tile from the work size thickness(mm)

0.100 0.193 0.073 0.143 0.037 0.110 0.060 0.103 0.113 0.120

Deviation of the average thickness from the average of 10 specimens (mm)

0.105 mm

Required Value: ± 0.5 mm

Deviation of the average thickness of each specimen from the work size (%)

1.538 2.962 1.115 2.192 0.577 1.692 0.923 1.577 1.731 1.846

% Deviation of the average thickness from the average of 10 Specimens

1.615 %

Required Value: ± 5.0 %

Remark: Conforms

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A. Determination of Dimensions and Surface Quality

Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(iv) Measurements of Straightness of Sides

Straightness of Sides

Number of Specimens

(a) Lengthwise	1	2	3	4	5	6	7	8	9	10
Straightness of sides (mm) side 1	0.01	-0.30	0.07	0.21	0.39	0.42	0.12	-0.20	0.11	0.28
Straightness of sides (mm) side 2	0.22	0.15	0.47	-0.10	0.23	-0.08	-0.33	0.10	-0.35	0.02
Maximum deviation of Straightness of both sides (mm)	0.47 mm					Required Value: ± 1.5 mm				
Maximum deviation from straightness related to the corresponding work size (%)	-0.35 mm					Required Value: ± 0.5 %				
	0.039 %									
	-0.029 %									

(b) Widthwise	1	2	3	4	5	6	7	8	9	10
Straightness of sides (mm) side 1	-0.19	0.31	0.22	-0.14	-0.06	0.13	-0.11	0.27	0.26	0.22
Straightness of sides (mm) side 2	0.06	-0.02	-0.18	0.14	-0.09	0.26	0.26	0.22	-0.10	0.19
Maximum deviation of Straightness of both sides (mm)	0.31 mm					Required Value: ± 1.5 mm				
Maximum deviation from straightness related to the corresponding work size (%)	-0.19 mm					Required Value: ± 0.5 %				
	0.052 %									
	-0.032 %									

Remark: Conforms

(v) Measurements of Rectangularity

Rectangularity of Sides

Number of Specimens

(a) Lengthwise	1	2	3	4	5	6	7	8	9	10
Rectangularity (mm) side 1	0.33	-0.05	-0.09	0.42	-0.44	0.10	0.19	-0.14	-0.69	-0.69
Rectangularity (mm) side 2	0.37	-0.50	-0.11	0.02	0.10	-0.39	-0.62	0.33	0.29	-0.32
Maximum deviation of Rectangularity of both sides (mm)	0.42 mm					Required Value: ± 2.0 mm				
Maximum deviation from Rectangularity related to the corresponding work size (%)	-0.69 mm					Required Value: ± 0.5 %				
	0.035 %									
	-0.058 %									

(b) Widthwise	1	2	3	4	5	6	7	8	9	10
Rectangularity (mm) side 1	0.19	-0.18	-0.26	-0.30	-0.30	0.11	-0.10	-0.32	0.19	0.04
Rectangularity (mm) side 2	0.01	0.17	-0.17	-0.16	0.22	0.07	0.25	-0.38	-0.04	0.03
Maximum deviation of Rectangularity of both sides (mm)	0.25 mm					Required Value: ± 2.0 mm				
Maximum deviation from Rectangularity related to the corresponding work size (%)	-0.38 mm					Required Value: ± 0.5 %				
	0.042 %									
	-0.063 %									

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A. Determination of Dimensions and Surface Quality Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(vi) Measurements of Surface Flatness (Curvature and Warpage)

A. Centre Curvature:

	Number of Specimens									
Centre Curvature	1	2	3	4	5	6	7	8	9	10
Centre curvature (mm) Diagonal 1	-0.47	-0.95	0.53	-0.14	-0.94	0.12	-1.08	-0.26	-0.38	-0.22
Centre curvature (mm) Diagonal 2	0.08	-0.67	-1.17	-0.28	0.45	-0.53	-0.95	-0.66	-0.89	-0.86
Maximum centre curvature related to the diagonal work size (mm)	0.53 mm	Required Value: ± 2.0 mm								
	-1.17 mm									
Maximum centre curvature related to the diagonal calculated from work size (%)	0.040 %	Required Value: ± 0.5 %								
	-0.087 %									

Remark: Conforms

B. Edge Curvature of Length

(a) Lengthwise	1	2	3	4	5	6	7	8	9	10
Edge curvature(mm) side 1	-0.16	-0.27	0.19	0.77	0.56	0.24	-0.42	-0.26	0.04	0.92
Edge curvature(mm) side 2	-0.27	-0.47	0.82	0.39	0.42	-0.11	0.54	0.76	-0.37	0.80
Maximum edge curvature related to the corresponding work size (mm)	0.92 mm		Required Value: ± 2.0 mm							
	-0.47 mm									
Maximum edge curvature related to the corresponding work size (%)	0.077 %		Required Value: ± 0.5 %							
	-0.039 %									

C. Edge Curvature of Width

(b) Widthwise	1	2	3	4	5	6	7	8	9	10
Edge curvature(mm) side 1	-0.56	-0.45	-0.67	0.33	-0.53	-0.57	0.25	-0.12	-0.28	0.11
Edge curvature(mm) side 2	-0.37	-0.23	0.17	-0.54	-0.05	-0.26	-0.23	0.38	0.20	0.43
Maximum edge curvature related to the corresponding work size (mm)	0.43 mm		Required Value: ± 2.0 mm							
	-0.67 mm									
Maximum edge curvature related to the corresponding work size (%)	0.072 %		Required Value: ± 0.5 %							
	-0.112 %									

Remark: Conforms

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(vi) Measurements of Surface Flatness (Curvature and Warpage)

D. Warpage

(a) Lengthwise

	1	2	3	4	5	6	7	8	9	10
Warpage (mm) side 1	-0.87	-0.18	-0.69	-0.09	-0.29	0.43	-1.24	0.27	-0.89	-0.30
Warpage (mm) side 2	-1.07	-1.13	-0.95	-1.27	-1.20	-0.80	-0.81	-0.15	-0.97	0.19

Maximum warpage related to the
diagonal from work size (mm)

0.43 mm

-1.27 mm

Required Value: ± 2.0 mm

Maximum warpage related to the
diagonal from work size (%)

0.032 %

-0.095 %

Required Value: ± 0.5 %

E. Warpage

(b) Widthwise

	1	2	3	4	5	6	7	8	9	10
Warpage (mm) side 1	-0.95	0.43	-0.66	0.18	0.28	-0.15	-0.89	0.35	-0.49	-0.87
Warpage (mm) side 2	-0.19	-0.21	0.45	-1.03	0.03	-0.04	-1.08	-0.21	0.18	-0.43

Maximum warpage related to the
diagonal from work size (mm)

0.45 mm

-1.08 mm

Required Value: ± 2.0 mm

Maximum warpage related to the
diagonal from work size (%)

0.034 %

-0.080 %

Required Value: ± 0.5 %

Remark: Conforms



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A. Determination of Dimensions and Surface Quality

Reference Standard : EN ISO: 10545 (Part - 2) - 2018

(vii) Measurements of Surface Quality

- a) Description of tiles : Glazed Ceramic Tiles
b) Number of Specimen: 20 Whole Tiles
c) Nominal Size: 1200 x 600 x 6.5 mm
d) Work Size: 1200 x 600 x 6.5 mm
e) Thickness: 6.5 mm
f) Instruments Used: Fluorescent Lighting of Colour, Temp., Meter Rule, Light

Number of Specimen	Cracks	Crazing	Dry Spot	Unevenness	Pin Hole	Glaze Devitrification	Specks and Spots	Under glaze fault	Decorating fault	Chip	Blister	Rough Edge	Polishing defect
1	C	C	C	C	C	C	C	C	C	C	C	C	C
2	C	C	C	C	C	C	C	C	C	C	C	C	C
3	C	C	C	C	C	C	C	C	C	C	C	C	C
4	C	C	C	C	C	C	C	C	C	C	C	C	C
5	C	C	C	C	C	C	C	C	C	C	C	C	C
6	C	C	C	C	C	C	C	C	C	C	C	C	C
7	C	C	C	C	C	C	C	C	C	C	C	C	C
8	C	C	C	C	C	C	C	C	C	C	C	C	C
9	C	C	C	C	C	C	C	C	C	C	C	C	C
10	C	C	C	C	C	C	C	C	C	C	C	C	C
11	C	C	C	C	C	C	C	C	C	C	C	C	C
12	C	C	C	C	C	C	C	C	C	C	C	C	C
13	C	C	C	C	C	C	C	C	C	C	C	C	C
14	C	C	C	C	C	C	C	C	C	C	C	C	C
15	C	C	C	C	C	C	C	C	C	C	C	C	C
16	C	C	C	C	C	C	C	C	C	C	C	C	C
17	C	C	C	C	C	C	C	C	C	C	C	C	C
18	C	C	C	C	C	C	C	C	C	C	C	C	C
19	C	C	C	C	C	C	C	C	C	C	C	C	C
20	C	C	C	C	C	C	C	C	C	C	C	C	C

Remark: - C = Conform the Requirement

Procedure: Tile have been Placed in the observation table under 275 ± 25 lux light by 6000 K lighting source and observed for the surface defects and Intentional effects-

Observation: No cracks, crazing, dry spots, unevenness, pin hole, glaze devitrification, specks or spots, underglaze fault, polishing defects, polishing effects, decorating fault, chip, blister, rough edge, welt, etc. have been Observed. Also In order to judge whether there is a defect or an intentional decorative effect, the intentionality and aesthetics of the effect have been assessed, including a review of the manufacturer documentation. Cracks, chipped edges and chipped corners have not been detected. 100 % Tile is free from Visual Defects.

Required Value: Tiles should not have Above mentioned Defects in 95 % Tiles Observed

Remark: Conforms

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B. Physical Property

(i) Water Absorption

Reference Standard : EN ISO: 10545 (Part - 3) - 2018

Sample Size: 200x200x6.5 mm

Specimen Number	Mass of the Dry Sample (gm) (M1)	Mass of the Wet Sample (gm) (M2)	Water absorption of Individual Specimen (%) (M2-M1) x 100/M1
1	575.88	576.16	0.0486
2	554.41	554.70	0.0523
3	582.41	582.67	0.0446
4	565.36	565.62	0.0460
5	564.18	564.42	0.0425
6	587.25	587.56	0.0528
7	569.54	569.84	0.0527
8	538.21	538.48	0.0502
9	534.52	534.76	0.0449
10	597.84	598.10	0.0435
11	553.21	553.53	0.0578
12	541.25	541.50	0.0462

Average Water Absorption of the all specimens
tested in %

0.0485 %

Required Value Max. 0.5 %

Individual Max. Value of Water Absorption of the
Specimen in %

0.0578 %

Required Value Max. 0.6 %

Remark: Conforms

(ii) Modulus of Rupture

Reference Standard : EN ISO: 10545 (Part - 4) - 2019

Specimen Number	Breaking Load (Newton) F	Span between the support rods (mm) l ₂	Width of the test Specimen (mm) b	Minimum thickness of the test specimen measured after the along the broken edge (mm) h	Modulus of Rupture of Individual Specimen (N/mm ²) 3Fl ₂ /2bh ²
1	1378.5	180	200	5.93	52.92
2	1412.0	180	200	5.96	53.66
3	1420.0	180	200	5.97	53.79
4	1384.5	180	200	5.92	53.33
5	1359.0	180	200	5.89	52.88
6	1405.5	180	200	5.95	53.60
7	1392.0	180	200	5.88	54.35

Average Breaking Load, N

1393.07 Newton

Average Modulus of Rupture, N/mm²

53.50 N/mm²

Required Value: 35 N/mm²

Individual Minimum Modulus of Rupture, N/mm²

52.88 N/mm²

Required Value: 32 N/mm²

*Note : Testing has been done on cut tiles, test specimen size (200x200 mm)

Remark: Conforms

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(iii) Breaking Strength

Reference Standard : EN ISO: 10545 (Part - 4) - 2019

Specimen Number	Breaking Load (Newton) F	Span between the support rods (mm) l ₂	Width of the test Specimen (mm) b	Breaking Strength of Individual Specimen (N) Fl ₂ /b
1	1378.5	180	200	1240.65
2	1412.0	180	200	1270.80
3	1420.0	180	200	1278.00
4	1384.5	180	200	1246.05
5	1359.0	180	200	1223.10
6	1405.5	180	200	1264.95
7	1392.0	180	200	1252.80

Average Breaking Load, N

1393.07 Newton

Average Breaking Strength, N

1253.76 Newton

Required Value: Min 700 Newton

*Note : Testing has been done on cut tiles, test specimen size (200x200 mm)

Remark: Conforms

(iv) Determination of Impact Resistance by measurement of coefficient of restitution

Reference Standard : EN ISO: 10545 (Part - 5) - 2000

Specimen Number	Dropping height of the ball (h1) mm	Indentation or Cracking	Coefficient of restitution of Specimen
1	1000	No Indentation or Cracking	0.788
2	1000	No Indentation or Cracking	0.776
3	1000	No Indentation or Cracking	0.781
4	1000	No Indentation or Cracking	0.774
5	1000	No Indentation or Cracking	0.779

Average Coefficient of Restitution of the all
specimens tested

0.780

Required Value : Min 0.55

Any indentation or Cracking in the Test
Specimen

No Indentation or Cracking Observed in all the test specimen tested

Remark: Conforms

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(v) Determination of Slip Resistance :

Reference Standard : EN 16165 : 2021 Annex C (Pendulum Friction Test)

Slipperiness (PTV) Rubber slider 96	1	2	3	4	5
	22	20	22	22	22

Average Slipperiness (PTV) **22** PTV (Wet) Slider 96

vi) Determination of Slip Resistance

Reference Standard : EN 16165 : 2021, Annex B (Shod Ramp Test)

	1	2	3	4
Angle at which slip occurs	5.5 °	5.1 °	5.3 °	5.6 °
Average value	5.4 ° No Classification			

Classification	Angle, degrees
No Classification	<6
R9	≥6<10
R10	≥10<19
R11	≥19<27
R12	≥27<35

(vii) Determination of Resistance to surface abrasion for glazed tiles

Reference Standard : EN ISO: 10545 (Part - 7) - 2000

Specimen Number	Number of Revolutions	Failure Occur	Abrasion Class
1	100	No	NA
2	150	No	NA
3	600	No	NA
4	750	Yes	3
5	1500	NA	NA
6	2100	NA	NA
7	6000	NA	NA
8	12000	NA	NA

Resistance to surface abrasion of glazed tiles intended for use on floors

Class 3, Failure Occurred at 750 Revolutions PEI III

Required Value: NA

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(viii) Determination of Tactility

Reference Standard : CEN/TS 15209

Observation: No Tactile surface observed, Plane Surface observed.

Remark: Conforms

(ix) Determination of Linear Thermal Expansion

Reference Standard : EN ISO: 10545 (Part - 8) - 2014

Coefficient of Linear Thermal Expansion

Test Parameters	Length of Test Specimen at Ambient Temperature	Ambient Temperature	Length Increase at 100°C in mm	Required	Results
a. Coefficient of linear thermal expansion, ambient to 100°C, Specimen 1	25.39	26.4	0.005	NA	2.68×10^{-6}
b. Coefficient of linear thermal expansion, ambient to 100°C, Specimen 2	25.27	27.3	0.005	NA	2.72×10^{-6}
Average Coefficient of linear thermal expansion, ambient to 100°C		2.70×10^{-6}		NA	

Remark: Conforms

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(x) Determination of Resistance to Thermal Shock

Reference Standard : EN ISO: 10545 (Part - 9) - 2013

i) Water Absorption Coefficient: 0.0485 %

Specimen Number	Visual defect examine before the test					Visual defect examine after the test				
	Cracks (Naked eye)	Crazing (Naked eye)	Dryspot (Naked eye)	Using Methylene Blue Staining (Naked eye)	Using Methylene Blue Staining (Naked eye)	Cracks (Naked eye)	Crazing (Naked eye)	Dryspot (Naked eye)	Using Methylene Blue Staining (Naked eye)	Using Methylene Blue Staining (Naked eye)
1	Satisfac.	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.	No Def.
2	Satisfac.	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.	No Def.
3	Satisfac.	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.	No Def.
4	Satisfac.	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.	No Def.
5	Satisfac.	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.	No Def.

Remarks and Observation: No visual defects like Crack, Crazing, Dry Spots in all the five test specimen.

Remark: Conforms

(xi) Determination of Moisture Expansion

Reference Standard : EN ISO: 10545 (Part - 10) - 2021

Specimen Number	Length of Specimen after re-firing (mm)		Length of Specimen after treatment in boiling water (mm)		Moisture Expansion of each test Specimen (mm/m)
	Initial Length (mm)	Length after 3 h from the initial measurement	Length After 1 h removal from the boiling	Length after 3 h from the first measurement	
1	100.214	100.214	100.216	100.215	0.00998
2	100.188	100.188	100.190	100.189	0.00998
3	100.351	100.351	100.352	100.352	0.00997
4	100.247	100.247	100.249	100.248	0.00998
5	100.167	100.167	100.168	100.168	0.00998
Average Moisture Expansion (mm/m)					0.00998
Maximum Value of Moisture Expansion (mm/m)			0.00998	Required Value	Max. 0.6 mm/m

Remark: Conforms

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(xii) Determination of Craze Resistance for glazed tiles

Reference Standard : EN ISO: 10545 (Part - 11) - 2000

Specimen Number	Examine the test Specimen for Craze	Test Condition for the Specimen
1	No Craze	Kept in Autoclave at Pressure 500±20 kPa, Steam Temperature 159±1°C
2	No Craze	
3	No Craze	
4	No Craze	
5	No Craze	

Remark: No test specimen shows any sign of Craze after performing the test.

Remark: Conforms

(xiii) Determination of Frost Resistance

Reference Standard : EN ISO: 10545 (Part - 12) - 2000

Specimen Number	Visual defect examine before the test				Visual defect examine after the test			
	Cracks	Craze	Dryspot	Using Methylene Blue Staining	Cracks	Craze	Dryspot	Using Methylene Blue Staining
1	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
2	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
3	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
4	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
5	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
6	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
7	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
8	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
9	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.
10	Satisfac.	Satisfac.	Satisfac.	Satisfac.	No Def.	No Def.	No Def.	No Def.

Remark: All the test specimen having no visual defect after 100 cycles freeze thaw test

Remark: Conforms

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(xiv) Small Colour Differences

Reference Standard : EN ISO: 10545 (Part - 16) - 2012

****NOT APPLICABLE**

As EN ISO 10545-16 is only applicable to plain coloured glazed or unglazed tiles.

C. Chemical Property

(i) Determination of Chemical Resistance

Reference Standard : EN ISO: 10545 (Part - 13) - 2016

a. House hold chemical Resistance:

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	Ammonium Chloride solution 100 gm/L	Min. class B(V)	Class-A(V) No visual change	Conforms
2		Min. class B(V)	Class-A(V) No visual change	
3		Min. class B(V)	Class-A(V) No visual change	

b. Swimming Pool Salt:

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	Sodium Hypochlorite Solution 20mg/l	Min. class B(V)	Class-A(V) No visual change	Conforms
2		Min. class B(V)	Class-A(V) No visual change	
3		Min. class B(V)	Class-A(V) No visual change	

c. Low Concentration (L):

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	i) Hydrochloric Acid solution 3% (v/v)	As per Manufacturer	Class-LA(V) No visual change	Conforms
2			Class-LA(V) No visual change	
3			Class-LA(V) No visual change	
1	ii) Citric acid Solution 100 gm/l	As per Manufacturer	Class- LA(V) No visual change	Conforms
2			Class- LA(V) No visual change	
3			Class- LA(V) No visual change	
1	iii) Potassium Hydroxide Solution 30gm/l	As per Manufacturer	Class- LA(V) No visual change	Conforms
2			Class- LA(V) No visual change	
3			Class- LA(V) No visual change	

d. High Concentration (H):

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	i) Hydrochloric Acid Solution 18% (v/v)	As per Manufacturer	Class-HA(V) No visual change	Conforms
2			Class-HA(V) No visual change	
3			Class-HA(V) No visual change	
1	ii) Lactic Acid Solution 5% (v/v)	As per Manufacturer	Class- HA(V) No visual change	Conforms
2			Class- HA(V) No visual change	
3			Class- HA(V) No visual change	

*Note : "(V)" stands for normal classification

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Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	iii) Potassium Hydroxide Solution 100gm/l	As per Manufacturer	Class- HA(V) No visual change	Conforms
2			Class- HA(V) No visual change	
3			Class- HA(V) No visual change	

*Note : "(V)" stands for normal classification

(ii) Determination of Resistance to stains

Reference Standard : EN ISO: 10545 (Part - 14) - 2015

a. Stain Leaving Trace:

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	Green Staining Agent in light oil (Cr2O3 in light oil), for all tiles except green colored tiles	Min Class 3	Class 5	Conforms
2		Min Class 3	Class 5	
3		Min Class 3	Class 5	
4		Min Class 3	Class 5	
5		Min Class 3	Class 5	

b. Stain having chemical/oxidizing action:

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	Iodine, 13gm/l solution in alcohol	Min Class 3	Class 5	Conforms
2		Min Class 3	Class 5	
3		Min Class 3	Class 5	
4		Min Class 3	Class 5	
5		Min Class 3	Class 5	

c. Stain Forming a film:

Specimen Number	Characteristic/ Test	Requirements	Test Results	Remark
1	Olive oil	Min Class 3	Class 5	Conforms
2		Min Class 3	Class 5	
3		Min Class 3	Class 5	
4		Min Class 3	Class 5	
5		Min Class 3	Class 5	



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C. Chemical Property

(iii) Determination of Lead and Cadmium given off by tiles

Reference Standard : EN ISO: 10545 (Part - 15) - 2021

Lead Release (mg/l & mg/dm²)

Specimen Number	Characteristic/ Test Parameter	Requirements	Test Results	Remark
1	Mass of lead Extracted per unit of Surface $\rho_A(\text{Pb})$, mg/dm ²	0.8 mg/dm ²	Not Detected (Detection Limit 0.005)	
2	Mass of lead Extracted per unit of Surface $\rho_A(\text{Pb})$, mg/dm ²	0.8 mg/dm ²	Not Detected (Detection Limit 0.005)	Conforms
3	Mass of lead Extracted per unit of Surface $\rho_A(\text{Pb})$, mg/dm ²	0.8 mg/dm ²	Not Detected (Detection Limit 0.005)	

Cadmium Release (mg/l & mg/dm²)

Specimen Number	Characteristic/ Test Parameter	Requirements	Test Results	Remark
1	Mass of cadmium extracted per unit of Surface $\rho_A(\text{Cd})$, mg/dm ²	0.07 mg/dm ²	Not Detected (Detection Limit 0.005)	
2	Mass of cadmium extracted per unit of Surface $\rho_A(\text{Cd})$, mg/dm ²	0.07 mg/dm ²	Not Detected (Detection Limit 0.005)	Conforms
3	Mass of cadmium extracted per unit of Surface $\rho_A(\text{Cd})$, mg/dm ²	0.07 mg/dm ²	Not Detected (Detection Limit 0.005)	

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(i) Determination of Bond Strength/Adhesion:

Reference Standard : EN : 12004-2: 2017

Type of Adhesive

I. Cementitious Adhesives (C)

1). Normal Setting Adhesives (C2)

- a) High Initial Tensile adhesion strength
- b) High Tensile adhesion strength after water immersion
- c) High Tensile adhesion strength after heat ageing

Observed Value	Required Value
1.24 N/mm ²	≥ 1.0 N/mm ²
1.20 N/mm ²	≥ 1.0 N/mm ²
1.18 N/mm ²	≥ 1.0 N/mm ²

2). Fast setting adhesives (C2F)

- a) Early Tensile adhesion strength
- b) Open time : Tensile adhesion Strength
- c) High Initial Tensile adhesion strength
- d) High Tensile adhesion strength after water immersion
- e) High Tensile adhesion strength after heat ageing

0.78 N/mm ²	≥ 0.5 N/mm ²
0.73 N/mm ²	≥ 0.5 N/mm ²
1.20 N/mm ²	≥ 1.0 N/mm ²
1.21 N/mm ²	≥ 1.0 N/mm ²
1.18 N/mm ²	≥ 1.0 N/mm ²

II. Dispersion Adhesives (D1)

- a) Initial Shear adhesion strength
- b) Shear adhesion strength after heat ageing
- c) Open time : Tensile adhesion Strength
- d) Extended open time : tensile adhesion strength
- e) Slip

1.23 N/mm ²	≥ 1.0 N/mm ²
1.27 N/mm ²	≥ 1.0 N/mm ²
0.74 N/mm ²	≥ 0.5 N/mm ²
0.76 N/mm ²	≥ 0.5 N/mm ²
0.21 mm	≤ 0.5 mm

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III. Reaction Resin Adhesives (R1)

a) Initial Shear adhesion strength	2.30 N/mm²	≥ 2.0 N/mm ²
b) Shear adhesion strength after water immersion	2.24 N/mm²	≥ 2.0 N/mm ²
c) Open time : Tensile adhesion Strength	0.78 N/mm²	≥ 0.5 N/mm ²
d) Slip	0.23 mm	≤ 0.5 mm

Remark: Conforms

Conformity Statement: The Sample provided by the Party for testing as per EN 14411: 2016, Conforms the Requirements of the Specifications mentioned and other test methods used.

Opinion and Interpretation: Not Applicable

Reviewed By



Karan Singh
(Section Head Mechanical)

Auth. Signatory



Pavitra Singh
(Technical Manager)

Note:

1. This report, in full or in part, shall not be published, advertised, used for any legal action, unless prior permission has been secured from the Director of Laboratory.
2. This test report is ONLY FOR THE SAMPLE TESTED.

.....End of Report.....

Test Report

Test Report No.: HL/MT/250610016/E

Issued To: SILON GRANITO LLP

Issue Date: 12-07-2025

(i) Determination of Reaction to fire:

Reference Standard : EN ISO: 1182: 2020

Observation:

All tiles under observation conforms to **Class A1** when tested Non-combusible Test of method prescribed.

Remark: Conforms

(i) Determination of Bond Strength/Adhesion:

Reference Standard : EN : 12004-2: 2017

Type of Adhesive

I. Cementitious Adhesives (C)

1). Normal Setting Adhesives (C2)

a) High Tensile adhesion strength after freeze - thaw cycle

1.23 N/mm²

≥ 1.0 N/mm²

2). Fast setting adhesives (C2F)

a) High Tensile adhesion strength after freeze - thaw cycle

1.27 N/mm²

≥ 1.0 N/mm²

Remark: Conforms

Conformity Statement: The Sample provided by the Party for testing as per EN 14411: 2016, Conforms the Requirements of the Specifications mentioned and other test methods used.

Opinion and Interpretation: Not Applicable

Reviewed By



Karan Singh
(Section Head Mechanical)



Auth. Signatory



Pavitra Singh
(Technical Manager)

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